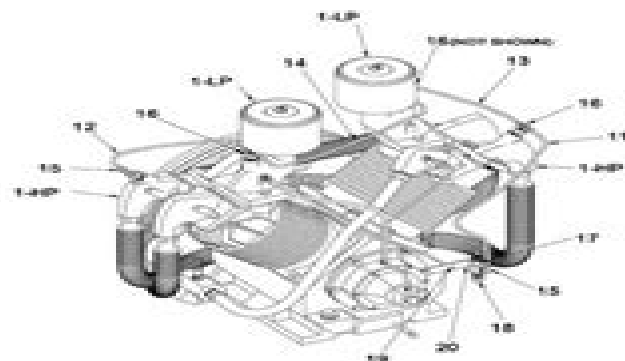


CONSTANT SPEED HEAD UNLOADER FOR AIR COMPRESSOR MODEL R70A

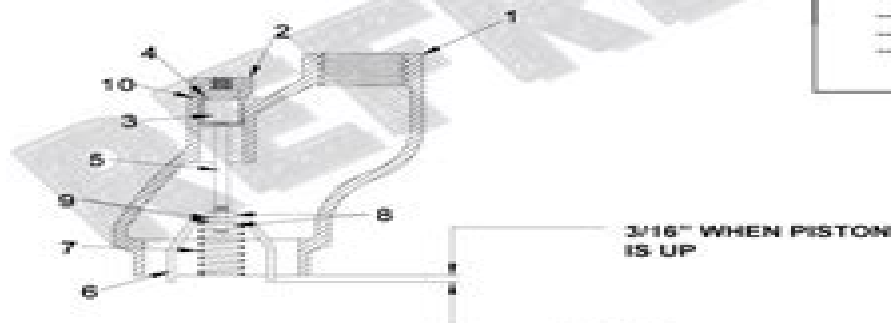
NOTE: This is optional equipment and may not be included on your unit. It is recommended constant speed unloading be used if motor starts exceed 6 starts/hour.

The purpose of constant speed unloading is to provide a means of stopping or starting the compression of air by the compressor without stopping or starting the electric motor or gasoline engine after each cycle.

The parts called out below replace or are substituted for those parts found in the regular parts list of the Owner's Manual for this compressor.



**C437-A
(Ref. Drawing)**



**C429-A
(Ref. Drawing)**

TYPICAL MANIFOLD ASSEMBLY

REPAIR PARTS LIST FOR CONSTANT SPEED HEAD UNLOADER

REF NO.	DESCRIPTION	QTY.	PART NO.
1	LP Intake Manifold (Replaces P09711D)	2	P09712D
1	HP Intake Manifold (Replaces M1431)	2	M1426
2	Cylinder	4	P02306B
3	Piston	4	P02267A
4	O-Ring	4	P02547A
5	Piston Rod - LP	2	M1448
	Piston Rod - HP	2	M1452
6	Claw - LP	2	M1815
	Claw - HP	2	M1447
7	Spring - LP	2	M1449
	Spring - HP	2	M1450
8	Nut, Hex	8	M026A
9	Lock Washer	12	M012A
10	Gasket - HP Only	2	P0746A
11	Actuating Tube	1	M1509
12	Manifold Tube	1	M1510
13	Manifold Tube	1	M1510
14	Intermediate Tube	1	M1512
15	Compression Fitting 1/4"x1/8" NPTx90 "	2	M0266
16	Compression Tee 1/4"x1/4"x1/8" NPT	3	M0279
17	Pilot Valve	1	M0253
18	Straight Compression Fitting 1/4"x1/8" NPT	1	M0263
19	Mounting Bracket	1	M007
20	Cap Screw	1	M3455
---	LP HU Manifold Assembly (Items 1-9)	2	Z1587
---	HP HU Manifold Assembly (Items 1-10)	2	Z1588
---	Needle Valve, (Dual Control) (Not Shown)	1	M547
---	Constant Speed Head Unloader Kit (includes all of the above)	1	HUK504

WHEN INSTALLING HEAD UNLOADER MANIFOLD ASSEMBLY, BE CERTAIN THAT THE ACTUATING CLAW (#6) PROTRUDES 3/16" BELOW THE BOTTOM OF THE MANIFOLD (#1) AS SHOWN. CLAW MUST BE POSITIONED SO THAT IT WILL ENTER TWO SLOTS IN THE COMPRESSOR VALVE. FAILURE TO FOLLOW THIS PROCEDURE WILL RESULT IN AN INOPERATIVE HEAD UNLOADER.

Champion Compressor Service Manual

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A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Illinois Bell Telephone Company text.

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