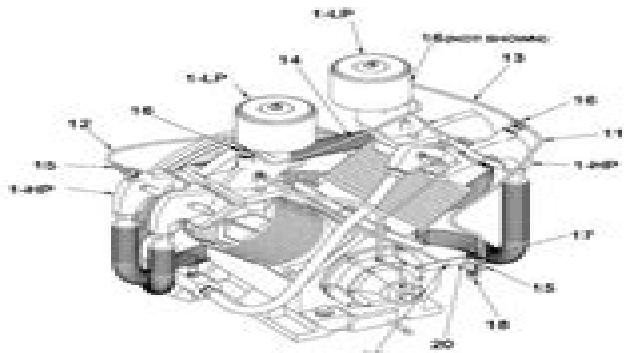


CONSTANT SPEED HEAD UNLOADER FOR AIR COMPRESSOR MODEL R70A

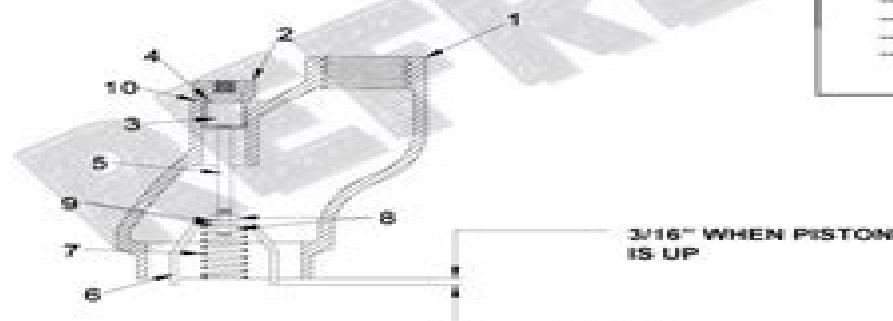
NOTE: This is optional equipment and may not be included on your unit. It is recommended constant speed unloading be used if motor starts exceed 6 starts/hour.

The purpose of constant speed unloading is to provide a means of stopping or starting the compression of air by the compressor without stopping or starting the electric motor or gasoline engine after each cycle.

The parts called out below replace or are substituted for those parts found in the regular parts list of the Owner's Manual for this compressor.



C437-A
(Ref. Drawing)



C429-A
(Ref. Drawing)

TYPICAL MANIFOLD ASSEMBLY

REPAIR PARTS LIST FOR CONSTANT SPEED HEAD UNLOADER

REF. NO.	DESCRIPTION	QTY.	PART NO.
1	LP Intake Manifold (Replaces P09711D)	2	P09712D
1	HP Intake Manifold (Replaces M1425)	2	M1425
2	Cylinder	4	P02366B
3	Piston	4	P02367A
4	O-Ring	4	P02367A
5	Piston Rod - LP	2	M1445
5	Piston Rod - HP	2	M1452
6	Claw - LP	2	M1815
6	Claw - HP	2	M1447
7	Spring - LP	2	M1449
7	Spring - HP	2	M1450
8	Nut, Hex	8	M936A
9	Lock Washer	12	M919A
10	Gasket - HP Only	2	P07464
11	Actuating Tube	1	M1509
12	Manifold Tube	1	M1510
13	Manifold Tube	1	M1510
14	Intermediate Tube	1	M1512
15	Compression Fitting, 1/4" x 1/8" NPT x 90°	2	M2868
15	Compression Tee, 1/4" x 1/4" x 1/8" NPT	2	M2879
17	Pilot Valve	1	M2853
18	Straight Compression Fitting, 1/4" x 1/8" NPT	1	M2863
19	Mounting Bracket	1	M807
20	Cap Screw	1	M3455
—	LP/HU Manifold Assembly (Items: 1-9)	2	Z1587
—	HP/HU Manifold Assembly (Items: 1-10)	2	Z1588
—	Needle Valve, (Dual Control) (Not Shown)	1	M547
—	Constant Speed Head Unloader Kit, (includes all of the above)	1	HUK504

WHEN INSTALLING HEAD UNLOADER MANIFOLD ASSEMBLY, BE CERTAIN THAT THE ACTUATING CLAW (#6) PROTRUDES 3/16" BELOW THE BOTTOM OF THE MANIFOLD (#1) AS SHOWN. CLAW MUST BE POSITIONED SO THAT IT WILL ENTER TWO SLOTS IN THE COMPRESSOR VALVE. FAILURE TO FOLLOW THIS PROCEDURE WILL RESULT IN AN INOPERATIVE HEAD UNLOADER.

Champion Compressor Service Manual

Illinois Bell Telephone Company

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