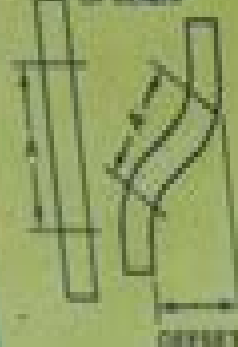


GREENLEE NO. 777 BENDER

TO LOCATE THE CENTER TO CENTER DISTANCE OF OFFSET BENDING MARKS OTHER THAN THOSE LISTED IN THE OFFSET CHART, THE FOLLOWING MULTIPLIERS SHOULD BE USED: MULTIPLY THE HEIGHT OF OFFSET REQUIRED BY 1.41 ON 15° BENDS, 2 ON 30° BENDS AND 1.4 ON 45° BENDS.

A - CENTER TO CENTER DISTANCE OF BENDS



OFFSET

		2	4	6	8	10	12	14	16	18	20	22
15°	MAX CONDUIT SIZE	5/8	1 1/8	2	and smaller							
	CENTER TO CENTER	7 1/8	15 1/8	23 1/8	30 1/8	38	46	54 1/8	61 1/8	69 1/8	77	85
30°	MAX CONDUIT SIZE		5/8	1	1 1/8	2	and smaller					
	CENTER TO CENTER		8	12	16	20	24	28	32	36	40	44
45°	MAX CONDUIT SIZE			5/8	1	1 1/8	1 1/8	2	and smaller			
	CENTER TO CENTER			8 1/8	11 1/8	14	16 1/8	19 1/8	22	25 1/8	28	31

FIGURES ARE APPROX.

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