

Offset Bend and 4 point Saddle Bend Chart

Degree of Bends	10 °		22 1/2 °		30 °		45 °		60 °	
Offset Depth	Shrink Amount	Distance Between Bends	Shrink Amount	Distance Between Bends	Shrink Amount	Distance Between Bends	Shrink Amount	Distance Between Bends	Shrink Amount	Distance Between Bends
1/2"	1/16	2 7/8	1/8	1 5/16	1/8	1	3/16	1 1/16	1/4	9/16
1"	1/16	5 3/4	3/16	2 5/8	1/4	2	3/8	1 7/16	1/2	1 1/8
1 1/2"	1/8	8 5/8	5/16	3 15/16	3/8	3	9/16	2 1/8	3/4	1 3/4
2"	1/8	11 1/2	3/8	5 1/4	1/2	4	3/4	2 13/16	1	2 5/16
2 1/2"	3/16	14 3/8	1/2	6 9/16	5/8	5	15/16	3 9/16	1 1/4	2 7/8
3"	3/16	17 1/4	9/16	7 13/16	3/4	6	1 1/8	4 1/4	1 1/2	3 7/16
3 1/2"	1/2	20 1/8	11/16	9 1/8	7/8	7	1 5/16	4 15/16	1 3/4	4 1/8
4"	1/2	23 1/16	3/4	10 7/16	1	8	1 1/2	5 11/16	2	4 5/8
4 1/2"	5/16	25 15/16	7/8	11 3/4	1 1/8	9	1 11/16	6 3/8	2 1/4	5 3/16
5"	5/16	28 13/16	15/16	13 1/16	1 1/4	10	1 7/8	7 1/16	2 1/2	5 3/4
5 1/2"	3/8	31 11/16	1 1/16	14 3/8	1 3/8	11	2 1/16	7 3/4	2 3/4	6 3/8
6"	3/8	34 9/16	1 1/8	15 11/16	1 1/2	12	2 1/4	8 1/2	3	6 15/16
6 1/2"	7/16	37 7/16	1 1/4	17	1 5/8	13	2 7/16	9 3/16	3 1/4	7 1/2
7"	7/16	40 5/16	1 5/16	18 5/16	1 3/4	14	2 5/8	9 7/8	3 1/2	8 1/16
7 1/2"	1/2	43 3/16	1 7/16	19 5/8	1 7/8	15	2 13/16	10 5/8	3 3/4	8 11/16
8"	1/2	46 1/16	1 1/2	20 7/8	2	16	3	11 5/16	4	9 1/4
8 1/2"	9/16	48 15/16	1 5/8	22 3/16	2 1/8	17	3 3/16	12	4 1/4	9 13/16
9"	9/16	51 13/16	1 11/16	23 1/2	2 1/4	18	3 3/8	12 3/4	4 1/2	10 5/8
9 1/2"	5/8	54 11/16	1 13/16	24 13/16	2 3/8	19	3 9/16	13 7/16	4 3/4	11
10"	5/8	57 9/16	1 7/8	26 1/8	2 1/2	20	3 3/4	14 1/8	5	11 9/16
11"	11/16	63 3/8	2 1/16	28 3/4	2 3/4	22	4 1/8	15 9/16	5 1/2	12 11/16
12"	3/4	69 1/8	2 1/4	31 3/8	3	24	4 1/2	17	6	13 7/8
13"	13/16	74 7/8	2 7/16	34	3 1/4	26	4 7/8	18 3/8	6 1/2	15
14"	7/8	80 5/8	2 5/8	36 9/16	3 1/2	28	5 1/4	19 13/16	7	16 3/16
15"	15/16	86 3/8	2 13/16	39 3/16	3 3/4	30	5 5/8	21 3/16	7 1/2	17 5/16
16"	1	92 1/8	3	41 13/16	4	32	6	22 5/8	8	18 1/2
17"	1 1/16	97 7/8	3 3/16	44 7/16	4 1/4	34	6 3/8	24 1/16	8 1/2	19 5/8
18"	1 2/8	103 11/16	3 3/8	47 1/16	4 1/2	36	6 3/4	25 7/16	9	20 13/16
19"	1 3/16	109 7/16	3 9/16	49 5/8	4 3/4	38	7 1/8	26 7/8	9 1/2	21 15/16
20"	1 1/4	115 3/16	3 3/4	52 1/4	5	40	7 1/2	28 5/16	10	23 1/8
21"	1 5/16	120 15/16	3 15/16	54 7/8	5 1/4	42	7 7/8	29 11/16	10 1/2	24 1/4
22"	1 3/8	126 11/16	4 1/8	57 1/2	5 1/2	44	8 1/4	31 1/8	11	25 3/8
23"	1 7/16	132 7/16	4 5/16	60 1/8	5 3/4	46	8 5/8	32 1/2	11 1/2	26 9/16
24"	1 1/2	138 3/16	4 1/2	62 11/16	6	48	9	33 15/16	12	27 11/16
25"	1 9/16	144	4 11/16	65 5/16	6 1/2	50	9 3/8	35 3/8	12 1/2	28 7/8

# Conduit Bending Chart

**NCCER Staff**



## Conduit Bending Chart:

*Electricians Guide to Conduit Bending* Richard A. Cox,2012 Expertly covers the types of conduits used in electrical work as well as the methods for bending them in the course of daily work      **Commercial Electrical Wiring** John E. Traister,2000 Commercial work uses more material and the work is usually smooth long lasting and more profitable than residential This updated book has the explanations examples and tips to help you comply with the parts of the NEC that apply to commercial wiring in load calculations sizing of electrical services selecting and installing overcurrent protection and more You ll also find how to read and understand symbols plans drawings and schematics common in commercial electrical work If you want to increase your work volume and profits by moving into commercial electrical work get this book

Electrical Conduit Bending Quick-Card Builder's Book Inc.,2011-04-26 This NEW 4 page guide provides the essential electrical conduit bending information used in architectural plans and engineering drawings A must have for every electrical contractor      *Conduit Bending and Fabrication Quick Reference Guide* In Partnership with the NJATC.,Njetc,2007

**Trade and Industrial Education; Instructional Materials** Ohio State University. Center for Vocational and Technical Education,1972      *Electrical Industry Reference* Electrical Construction and Maintenance,1967      26204-14 Conduit

Bending Trainee Guide NCCER,2014-07-31 Module ID 26204 14 Covers bends in conduit up to 6 inches Focuses on mechanical hydraulic and electrical benders      **Trade and Industrial Education** ,1972      **Precision Conduit Bending**

Juan Boas,1940      **Electrical 2000** NCCER Staff,2000-10-11      **Conduit Bending and Fabrication Resource Guide** **With Examview Pro** ,2007-06-30      **Conduit Bending 101** Gary Pearcy,2008 Each electrician needs on hand a good tool

box the latest edition of the NEC and the CONDUIT BENDING 101 handbook This practical handbook provides you An illustrated step by step guide to bending conduit using handheld mechanical and electrical benders Clear and concise instructions for ease of learning in the classroom and hands on Over 30 reference tables Blank charts for recording your bender s take up and gain All in a pocket sized easy to use format      **Ugly's Conduit Bending, 2020 Edition** Alan W.

Stanfield,2020-03-13 Updated to reflect the 2020 National Electrical Code NEC Ugly s Conduit Bending 2020 Edition is a quick on the job reference specifically designed to provide the most commonly required information on how to properly bend conduit including information on bending types and techniques An ideal tool for electricians contractors instructors and students this essential pocket guide uses diagrams calculations illustrations photos and quick explanations to ensure bending is completed safely and correctly      **Conduit Bending Field Manual** Alan W. Stanfield,2009-03-01 An easy to use step by

step guide to properly bending electrical conduit The book features detailed pictures and diagrams for effective bending Each type of bend is demonstrated with pictures that allow the reader to gain a clear understanding of the art of conduit bending The chapters include safety stub ups back to back bends offsets three bend saddles four bend saddles PVC bending and conduit fill calculations      **Electrical Review and Western Electrician with which is Consolidated Electrocraft**

,1913     **The Electrical Workers' Journal** ,1953     **Basic Wiring Techniques** T. Jeff Williams,1982 Illustrated guide  
explains how to make electrical repairs install circuits and do rewiring     *Industrial Arts Index* ,1919     **Modern**  
**Residential and Commercial Electrical Wiring** William J. Whitney,1989     The Industrial Arts Index ,1930

## Reviewing **Conduit Bending Chart**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Conduit Bending Chart**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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